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programming. ST programming is part of the IEC 61131 standard. An example program is shown in Figure 261. The program is called main and is defined between the

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statements  
PROGRAM and  
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Every program  
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language for PLC  
programming. But  
in my opinion,  
that is only  
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Structured Text (ST) is a high level textual programming language that is syntactically similar to Pascal. It is developed and published by IEC in the IEC 61131-3 international standard in

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1993, which is aimed to standardize programming languages for programmable logic controllers (PLC) .

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