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Shallow Well Water Filter  
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mechanic through all aspects of repair. The manual covers models listed:

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This full workshop manual

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set complete with the TKS  
Turn Key Start Carburetor  
supplement covers every  
component, service and  
repair procedure in full  
Mercury factory  
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photographs and technical drawings for the 3.0L 181 CID with torque setting values throughout where required for fasteners, below is an exhaustive list of the items covered within this set.

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Page 5 Models Covered In  
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NUMBER MCM 3.0L OC856451 And  
Above MCM 3.0L /3.0LX  
OC868143 And Above

IMPORTANT: Refer To "Engine  
Identification", Page 3A-7  
NOTICE Refer To Appropriate  
Stern Drive Manual for  
transom assembly and stern

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drive unit repair. 90-816462  
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instructions that guides the mechanic in the proper procedures for maintenance, service, overhaul and troubleshooting of components (e.g engine, electrical, drives, cooling, exhaust, fuel system, etc.)

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to factory specifications.  
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NOTE: Refer to MerCruiser  
Stern Drive Service Man- ual  
for stern drive unit removal  
and installation if nec-

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Fresh Water Areas - Every 50  
Hours of operation essary.

Page 17: Layup CAUTION

CAUTION Seawater section of  
cooling system MUST BE A  
discharged battery can be  
damaged by freez- COMPLETELY  
drained for winter storage,

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or im- ing. mediately after  
cold weather use, if the  
possibility of ...

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professional technicians.  
However, adequate data is  
given for the majority of do-  
it-yourself mechanics and  
those performing repairs and  
maintenance procedures to  
your MerCruiser.

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engine 92-802878 55 For  
sterndrive unit lay-up,  
refer to appropriate Mercury  
MerCruiser sterndrive  
service manual. Replace the  
fuel filter. Refer to the  
Maintenance section for  
proper procedure. 10. Change

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the oil and oil filter.

Draining the Seawater System

CAUTION Water can enter the bilge when the drain system is open, damaging the engine or causing the boat to ...

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